



TH/BF MAIN FRAME & 1 1/8" BALL FLANGE GANG ASSEMBLY

TH91618BF, TH91620BF, TH72018BF, TH72020BF
TH971818BF, TH971820BF, TH72418BF, TH72420BF, TH92020BF

REF.#	PART #	DESCRIPTION	REF.#	PART #	DESCRIPTION
1	9757	MAIN FRAME	28	T-25	HEX NUT, 1/2"
2	T-33	HITCH PIN, 7/8" CATI W/NUT & WASHER	29	T-2	BUMPER WASHER, 1 1/8"
3	15560	A-FRAME HITCH, 2 1/2" RIGHT	30	2-18138-2	DISC BLADE 18" X 1 1/8" NOTCHED
3A	15559	A-FRAME HITCH 2 1/2" LEFT		2-18138-1	DISC BLADE 18" X 1 1/8" PLAIN
4	14993	STRUT, 29 3/4", RIGHT		2-20138-2	DISC BLADE 20" X 1 1/8" NOTCHED
		STRUT, 29 3/4", LEFT		2-20138-1	DISC BLADE 20" X 1 1/8" PLAIN
5	9653	1 1/2" STRUT SPACER	31	T-46	END SPACER, 1 1/8", FOR 7 1/2" SPACING
6	T-725	5/8" X 3 3/4", GR.5 HEX BOLT		T-48	END SPACER, 1 1/8", FOR 9" SPACING
7	12443	18 1/2" REAR ADJUSTING BAR	33	T-91	SPACER SPOOL, 1 1/8" X 7 1/2"
8	9690	ADJUSTING BAR PIN W/PIN		T-3	SPACER SPOOL, 1 1/8" X 9"
9	15564	FLANGE & BEARING ASSEMBLY, 1 1/8"	34	T-1	END WASHER, 1 1/8"
10	T-745	5/8" X 5" GR.2 HEX BOLT	35	T-698	FLAT WASHER, 1 1/8"
11	12895	TOP ADJUSTING PLATE	36	T-20	LOCK WASHER, 1 1/8"
12	12896	BOTTOM ADJUSTING PLATE		37	T-18A
13	9192	5/8" X 2 1/2" GR.5 HEX BOLT	38	T-13	AXLE 1 1/8" X 31 5/8", 4 BLADE 9" SPACING
14	T-22	5/8" HEX NUT		T-14	AXLE 1 1/8" X 40 5/8", 5 BLADE 9" SPACING
15	T-24	5/8" LOCK WASHER		T-133	AXLE 1 1/8" X 34 5/8", 5 BLADE 7 1/2" SPACING
16	T-56	BUSHING, 5/8" X 3 1/16"		T-141	AXLE 1 1/8" X 42 3/8", 6 BLADE 7 1/2" SPACING
17	12444	22 1/2" FRONT ADJUSTING BAR		39	T-724
18	T-63	FRONT GANG BEAM 3" X 3" X 27"	40	VP252	LYNCH PIN
	T-632	FRONT GANG BEAM 3" X 3" X 37"	41	11170	SPACER WASHER
	T-163	FRONT GANG BEAM 3" X 3" X 33"			
	T-633	FRONT GANG BEAM 3" X 3" X 40"			
	T-635	REAR GANG BEAM 3X3X48"			
19	T-163	REAR GANG BEAM 3X3X33"			
	T-632	REAR GANG BEAM 3X3X37"			
20	15206	CAT 1 TOP LINK PIN, 3 7/8" USABLE			
21	15209	CAT 1 BUSHING, 1 15/16"			
22	15210	CAT 2 BUSHING, 1 15/16"			
23	11139	5/8" U-BOLT FOR 3" X 3" GANG BEAM			
24	14419	BF GANG HANGER W/BRACE			
26	T-804	1/2" X 1 1/2" CARRIAGE BOLT, GR.2			
27	T-26	HEX NUT, 1/2"			